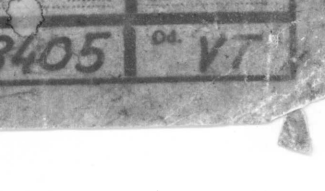
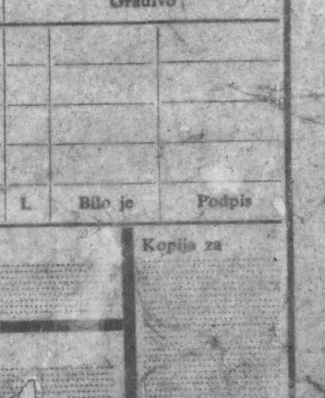
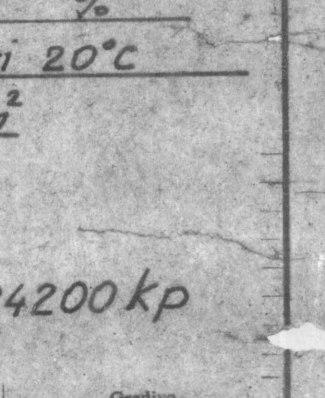
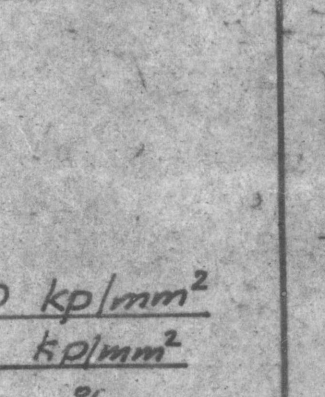
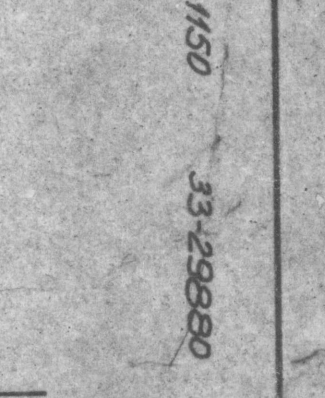
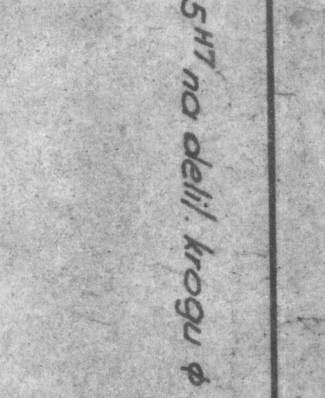
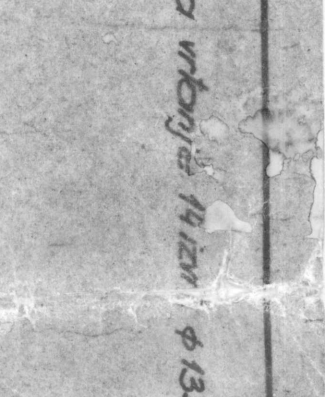
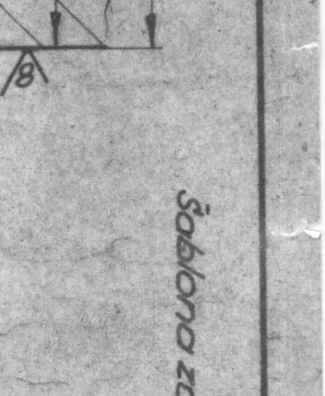
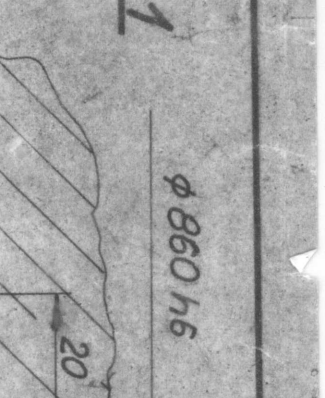
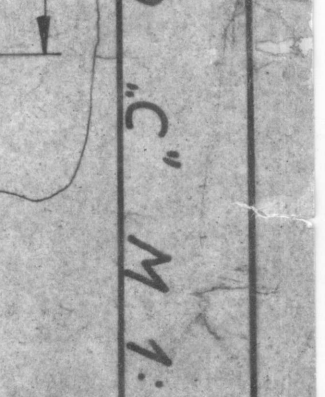
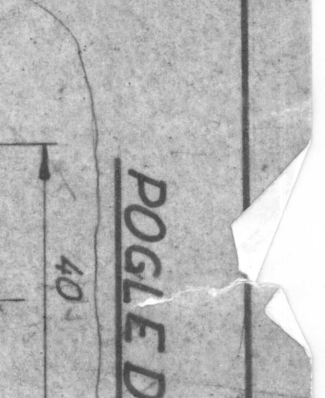
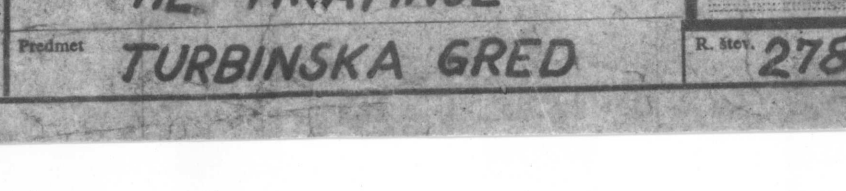
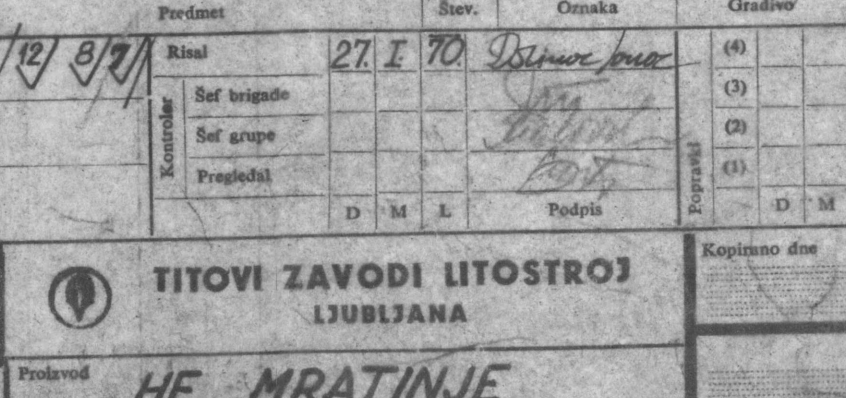
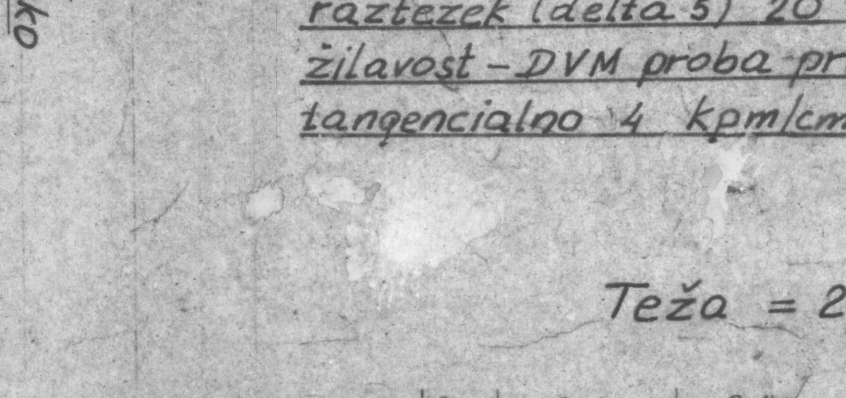
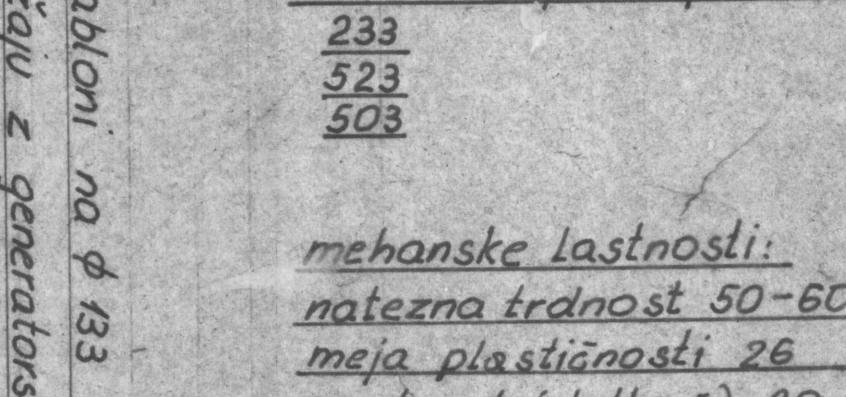
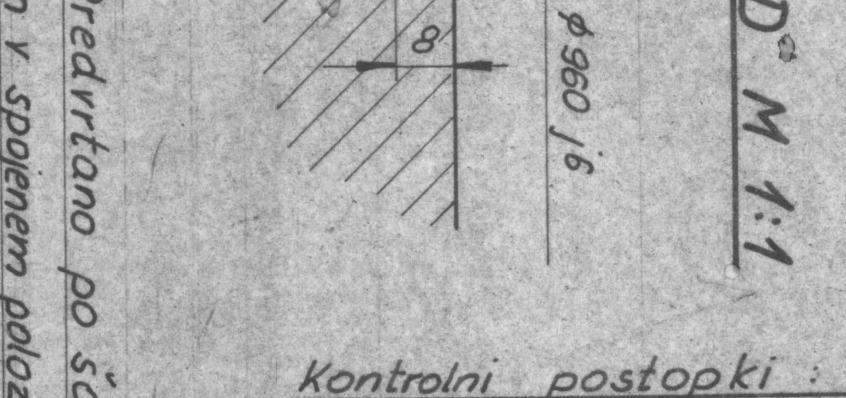
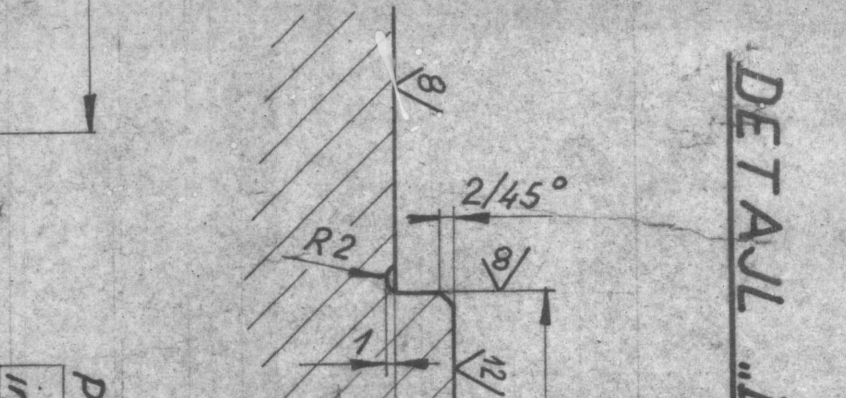
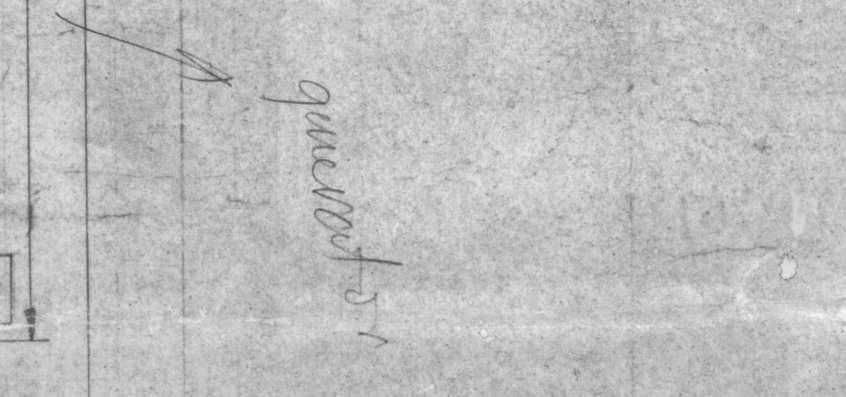
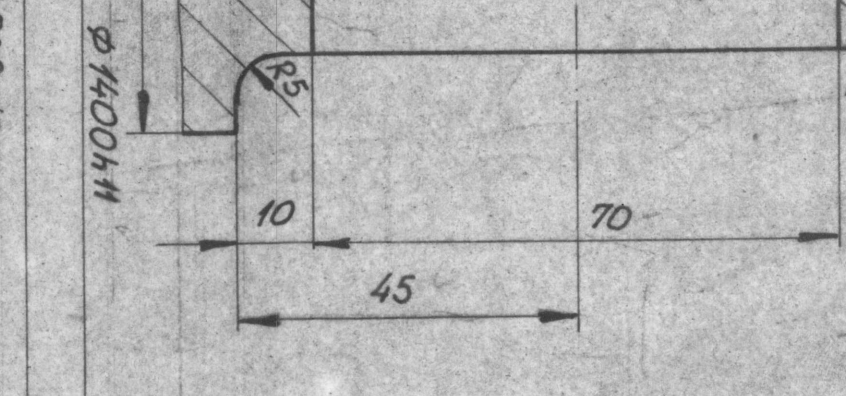
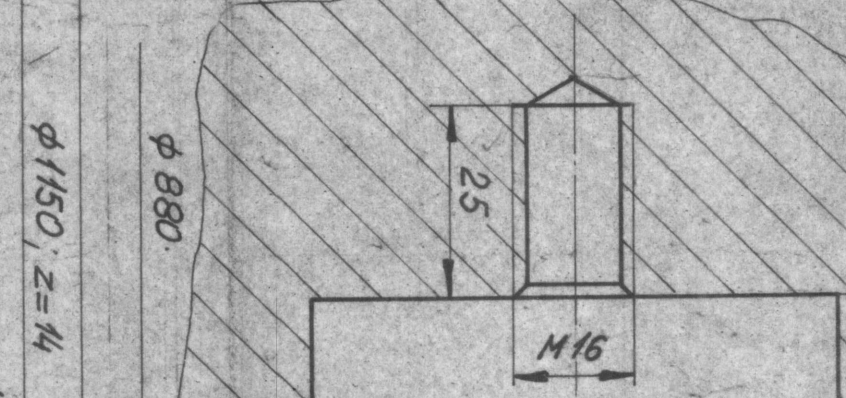
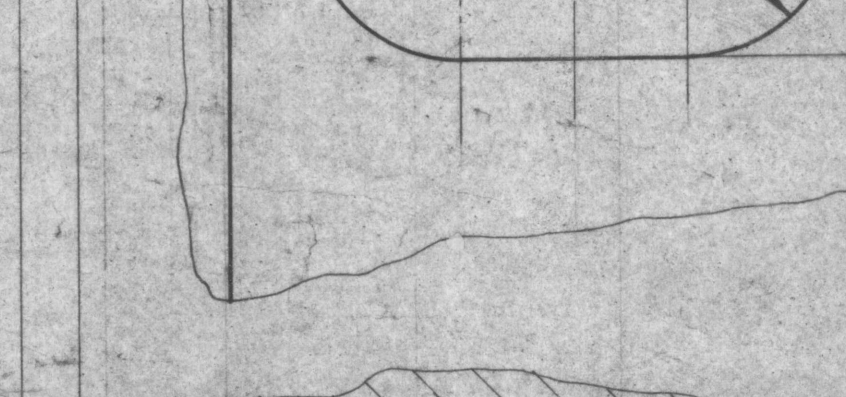
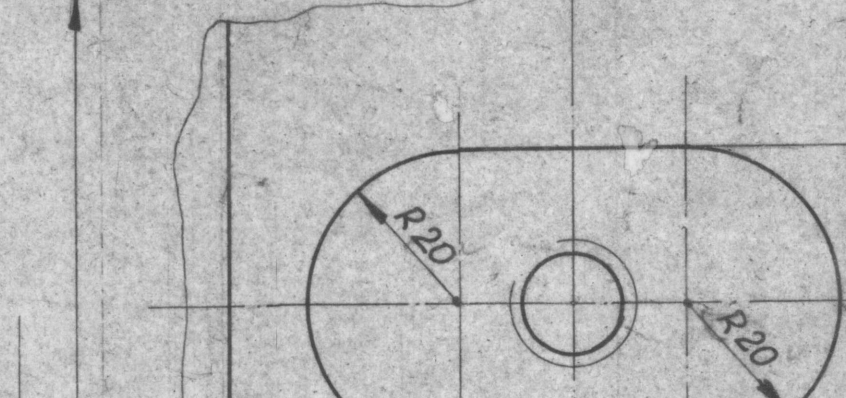
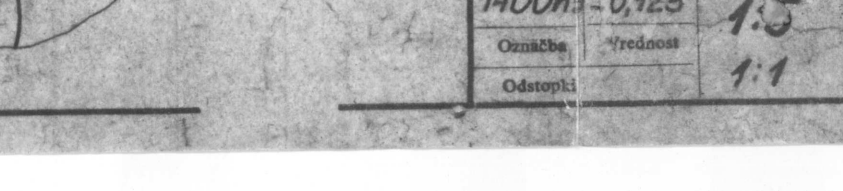
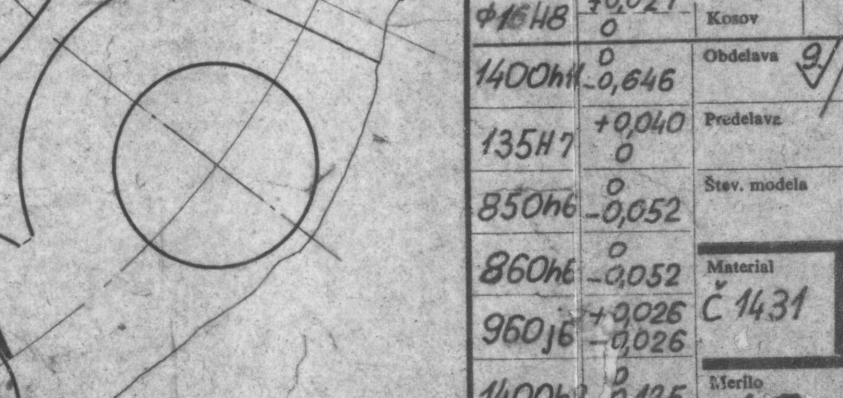
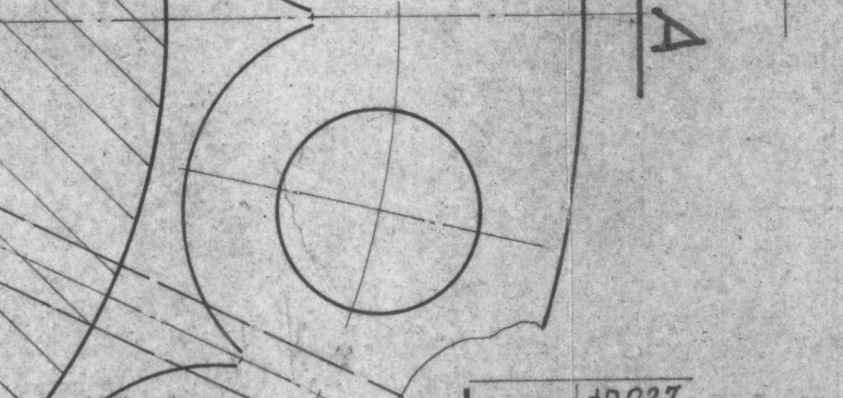
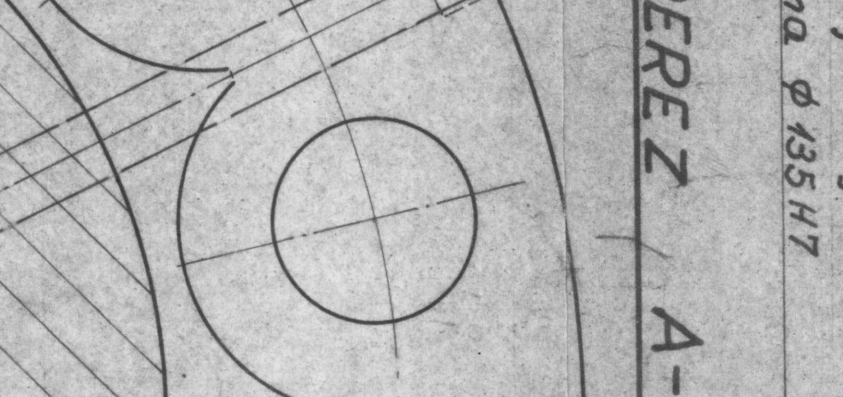
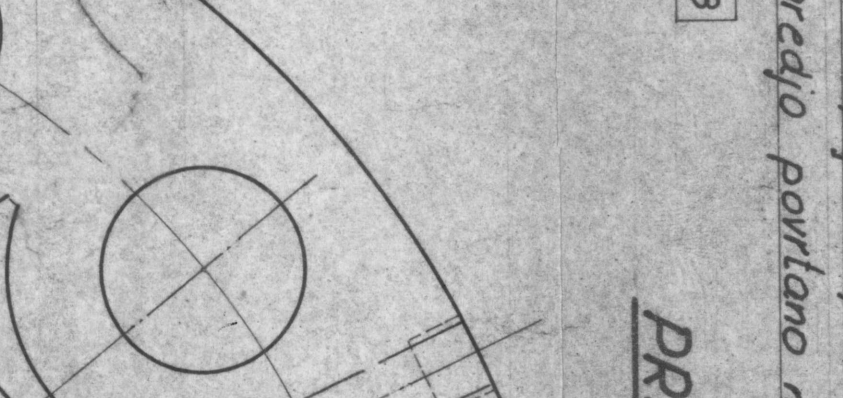
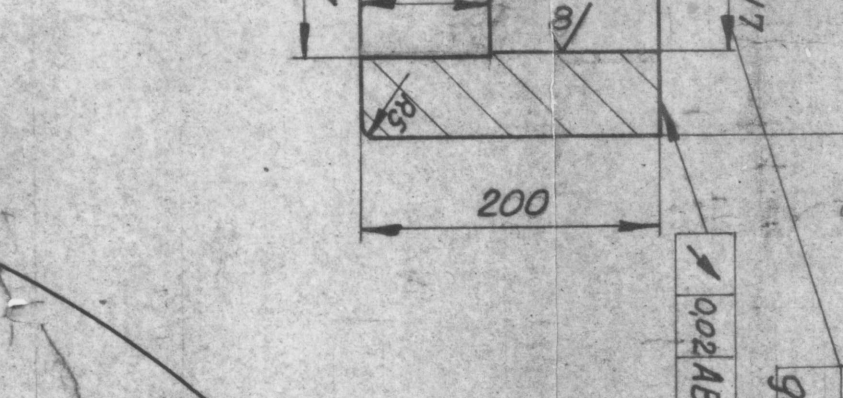
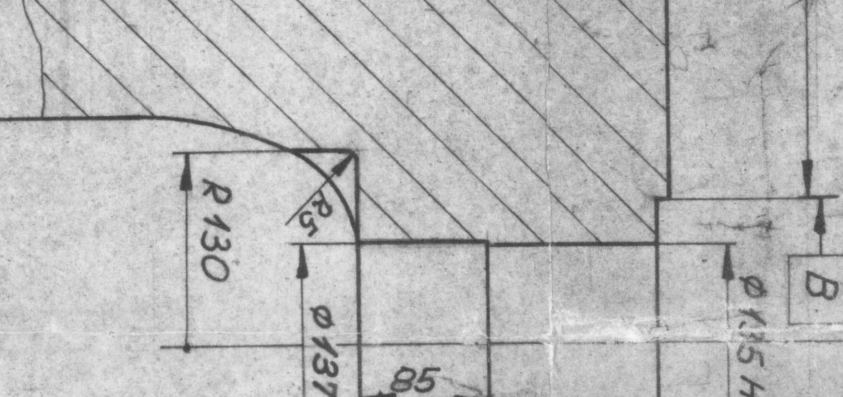
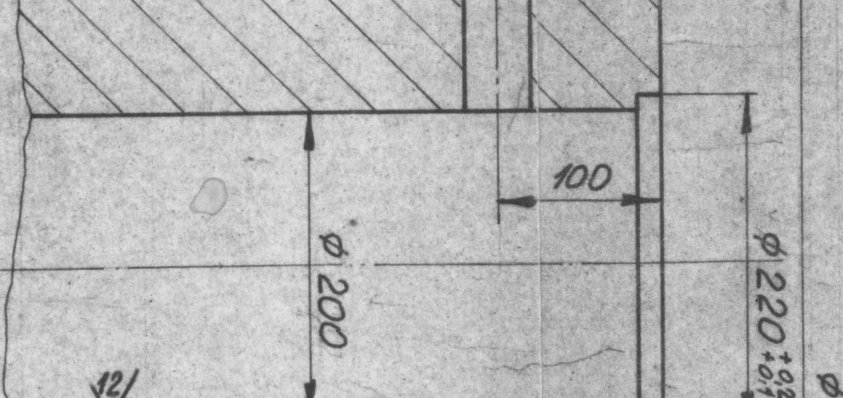
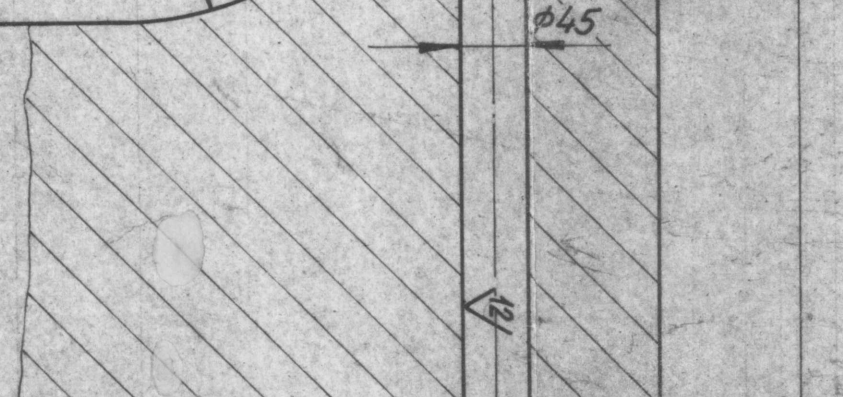
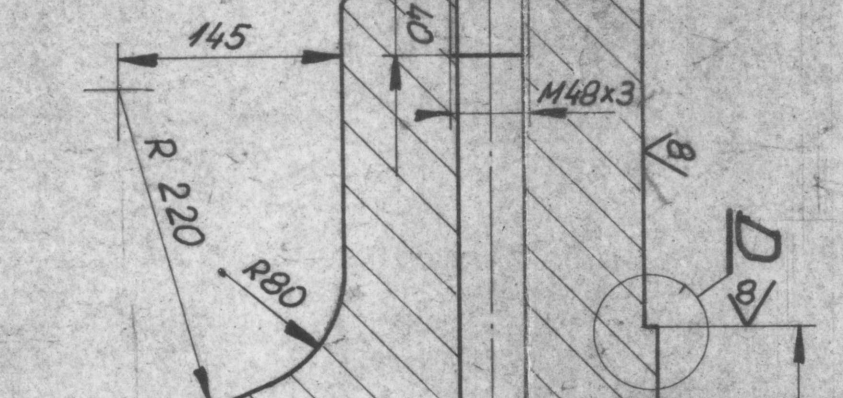
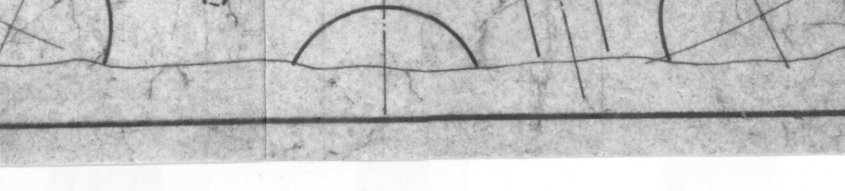
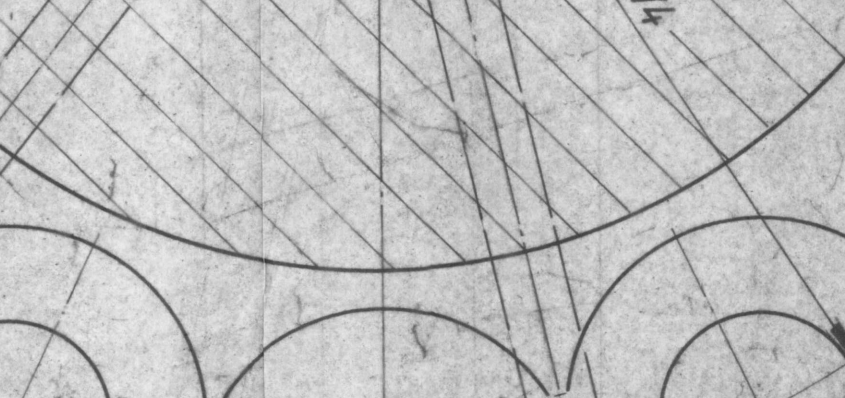
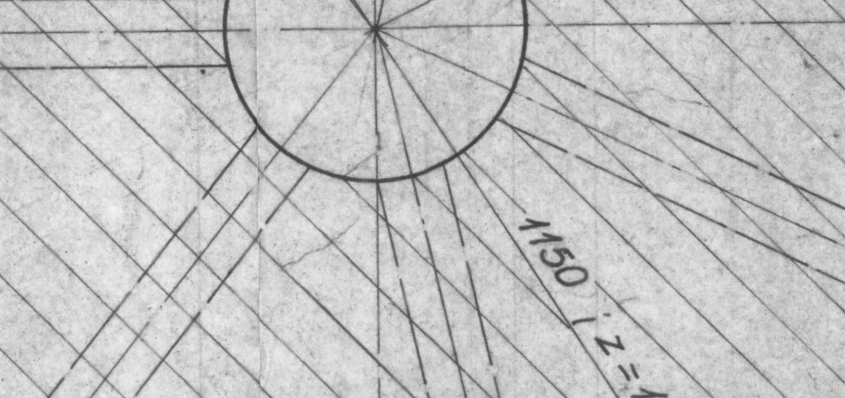
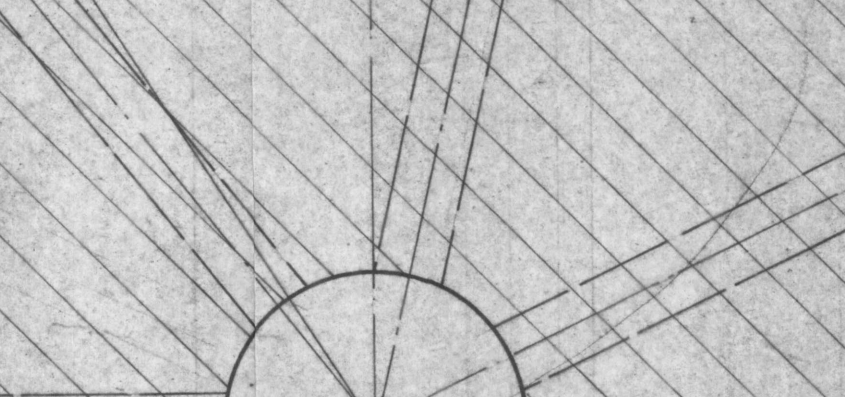
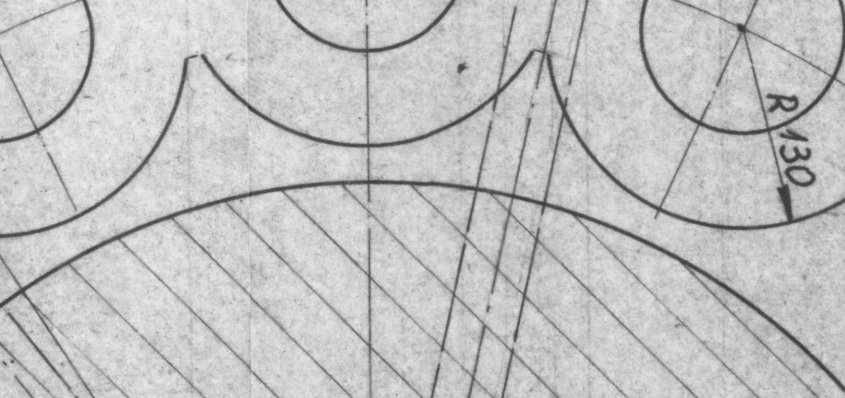
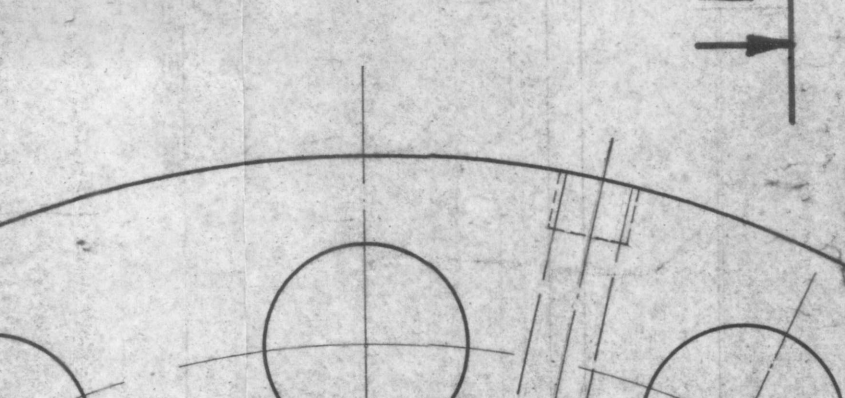
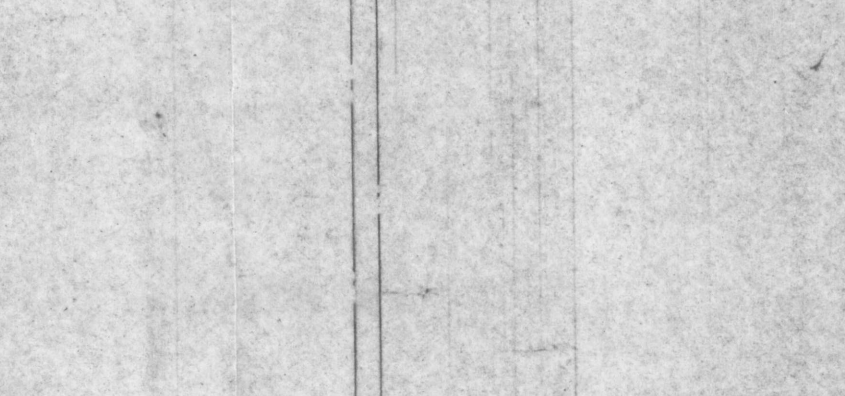
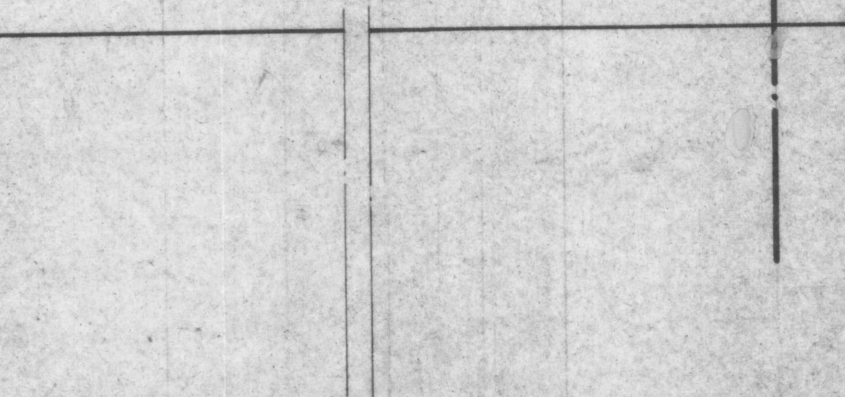
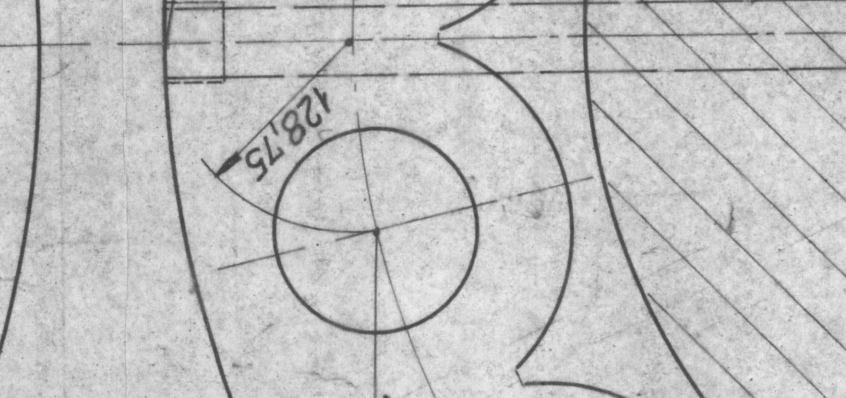
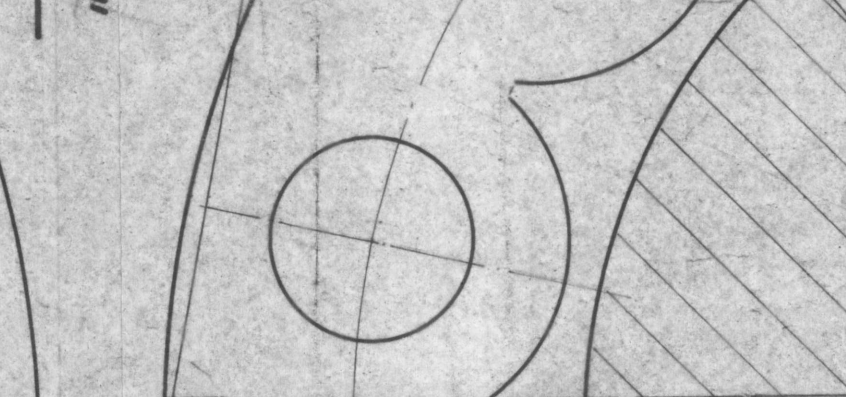
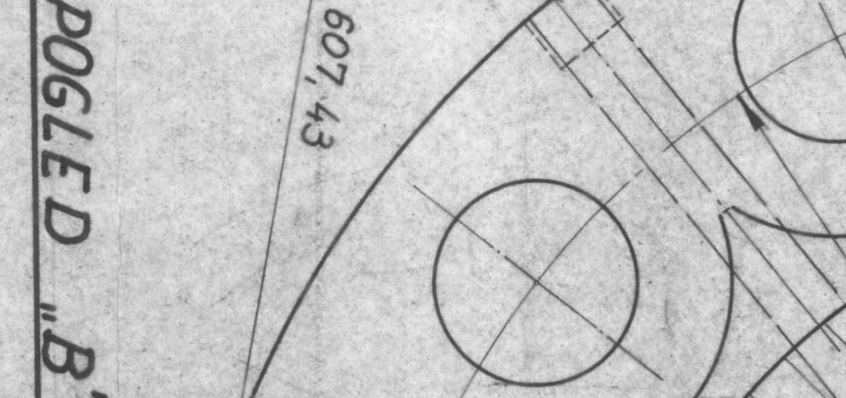
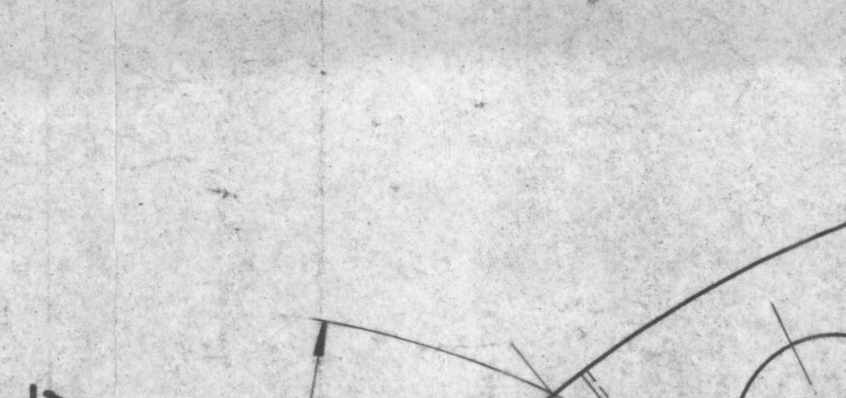
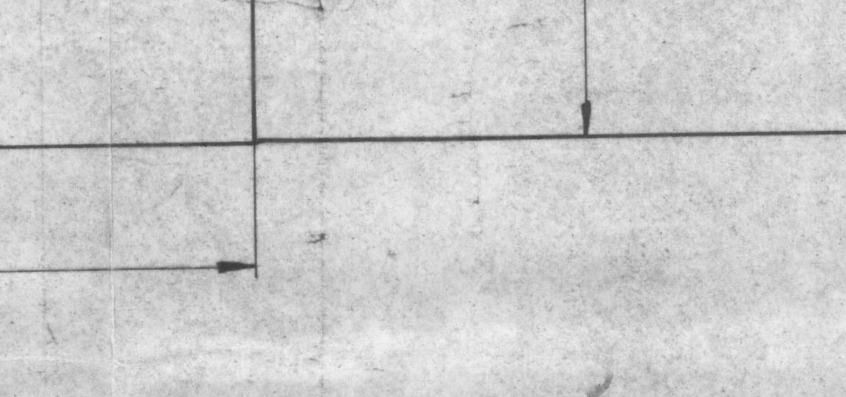
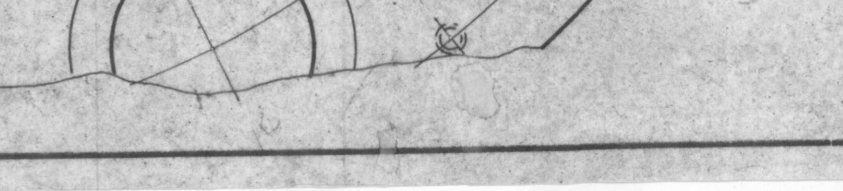
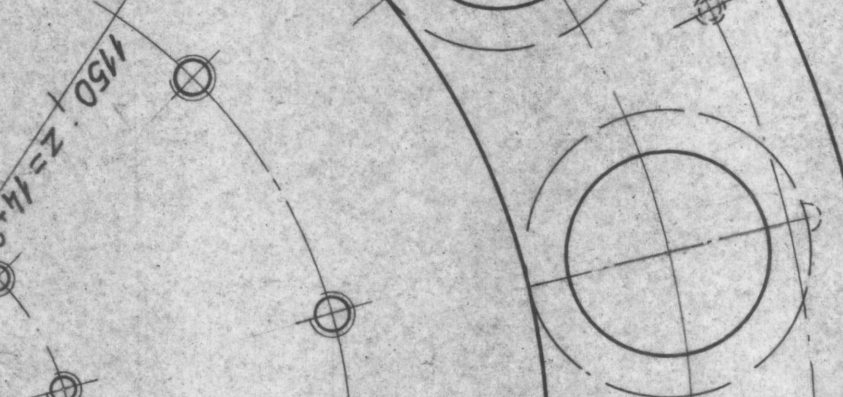
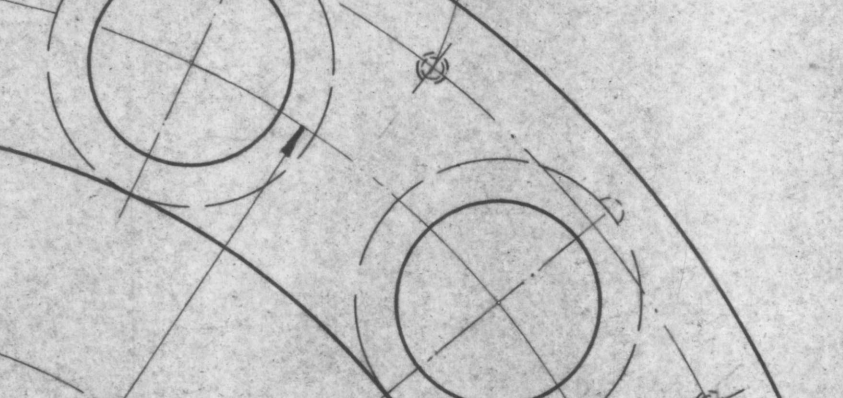
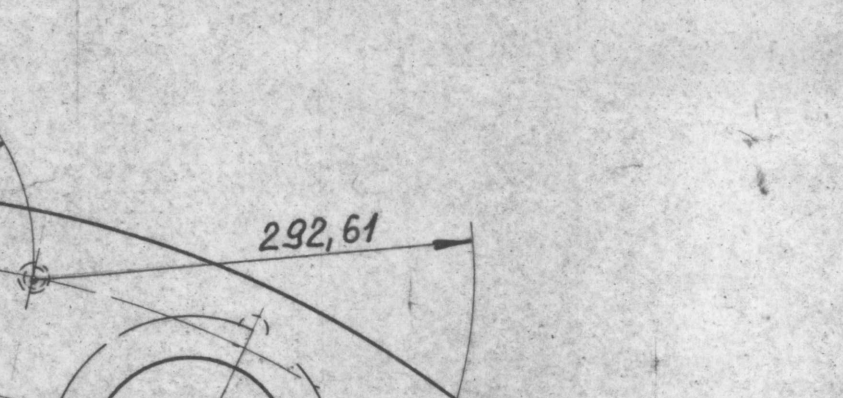
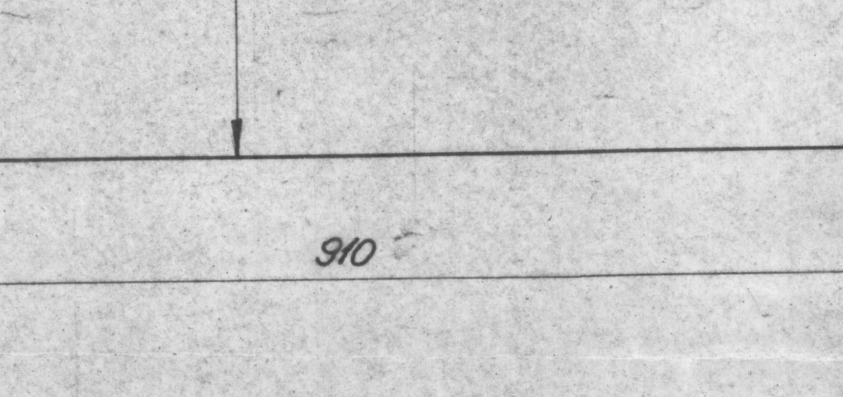
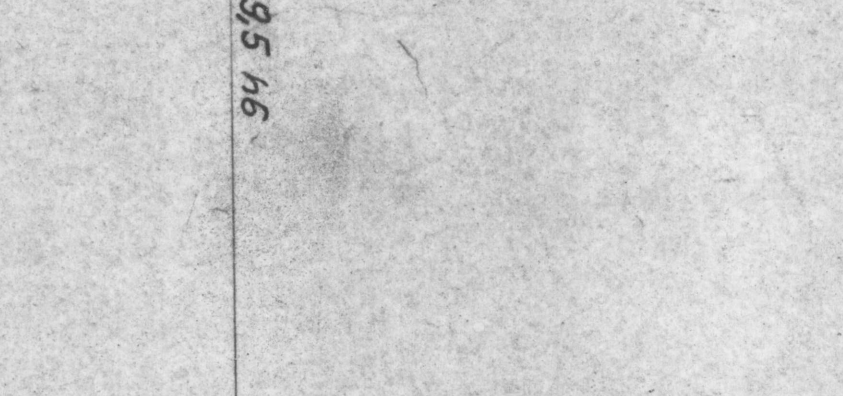
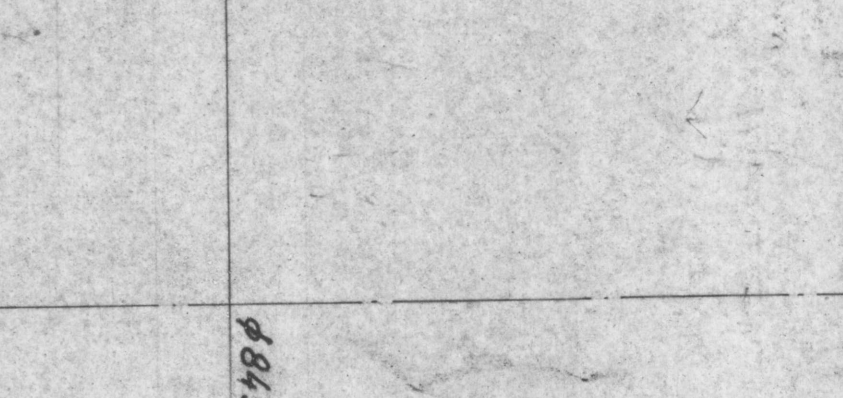
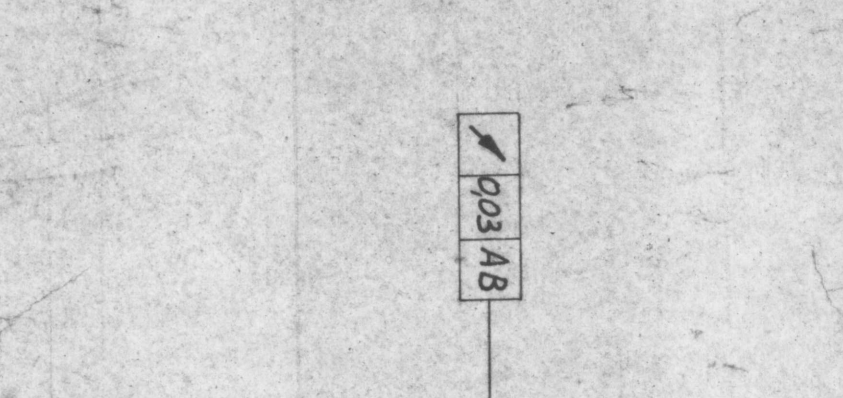
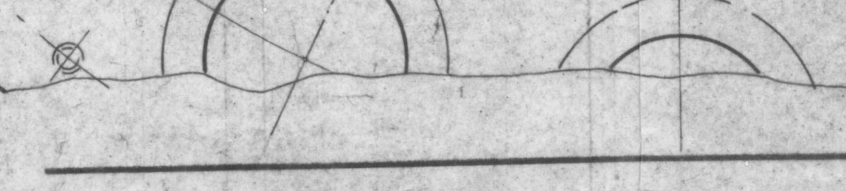
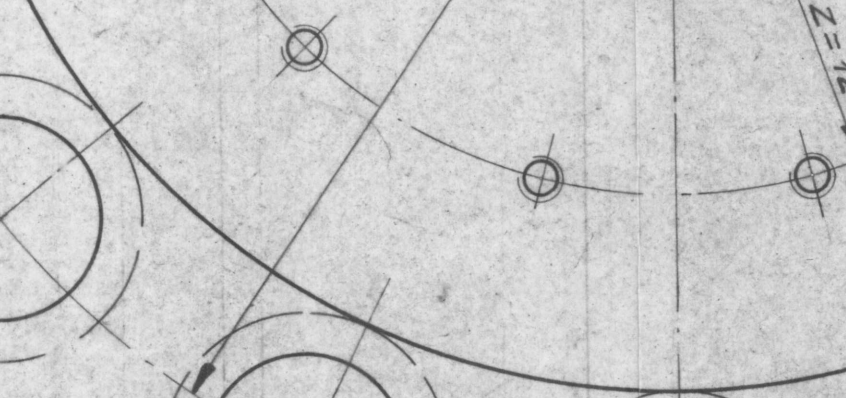
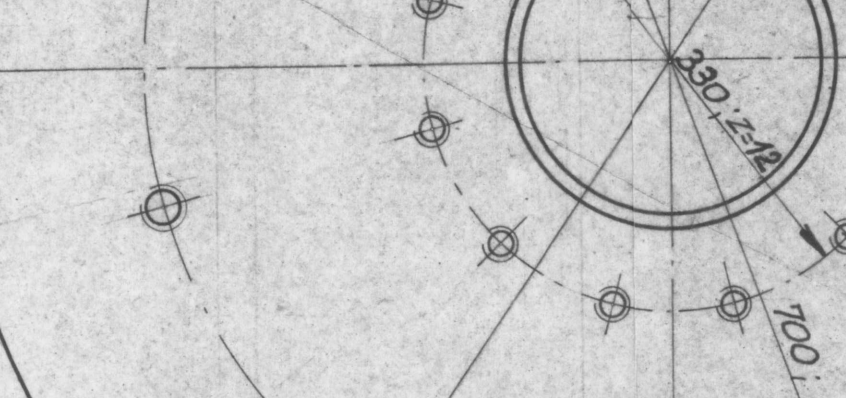
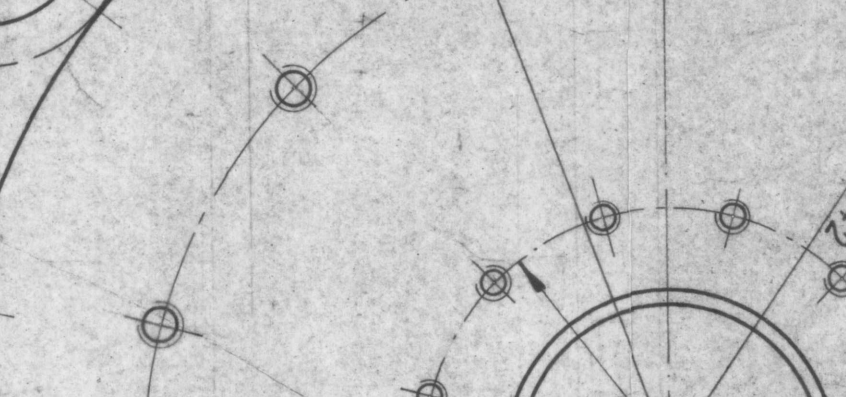
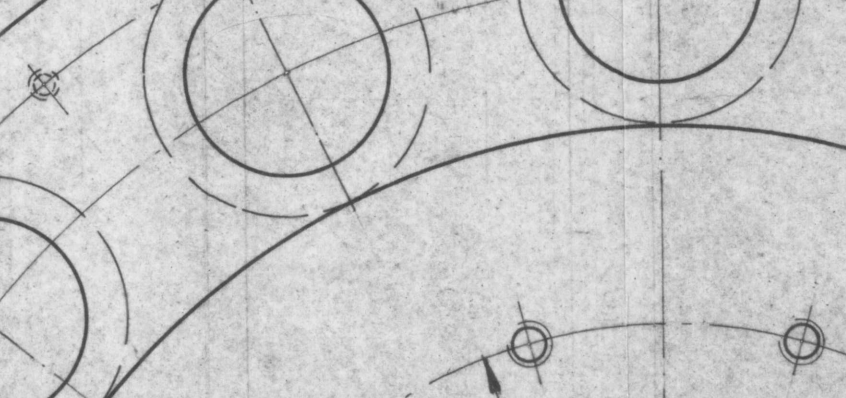
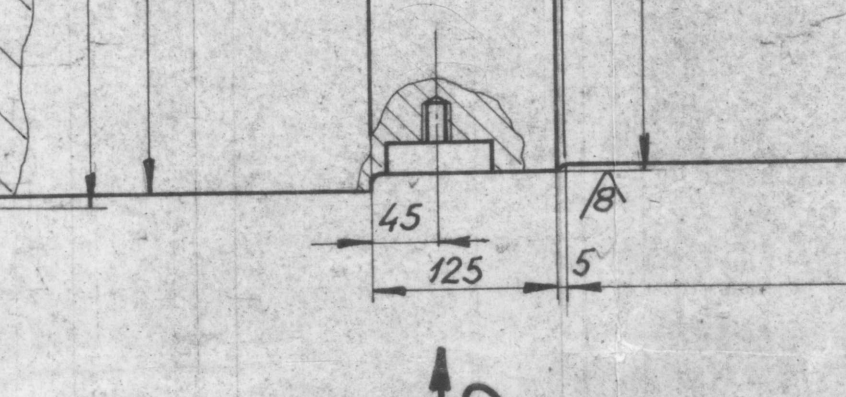
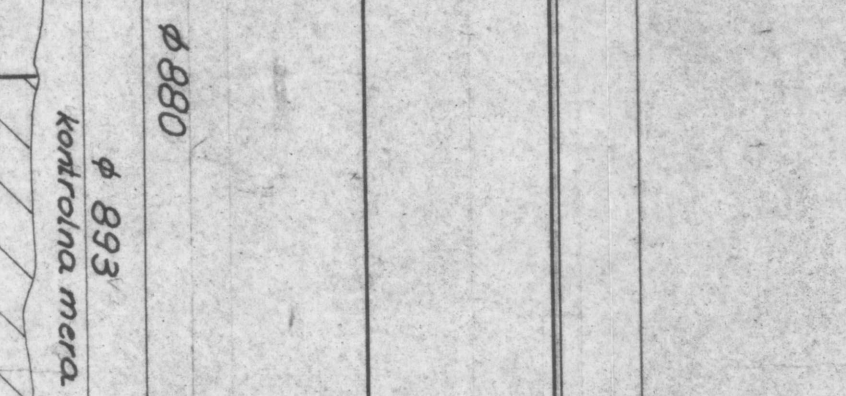
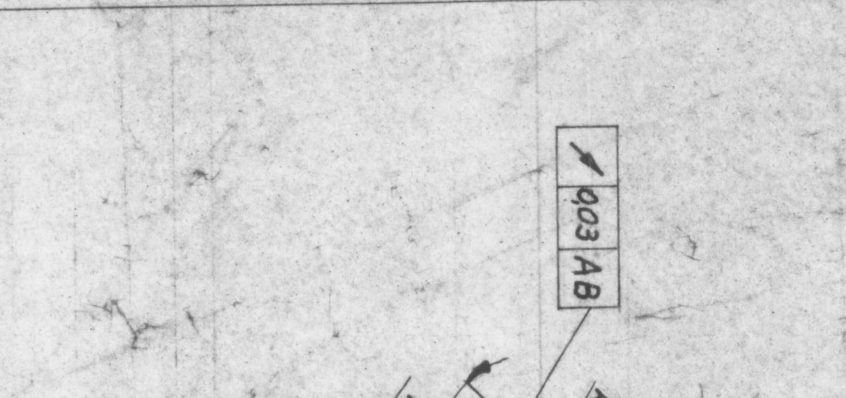
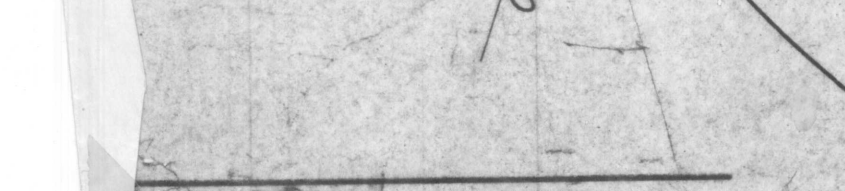
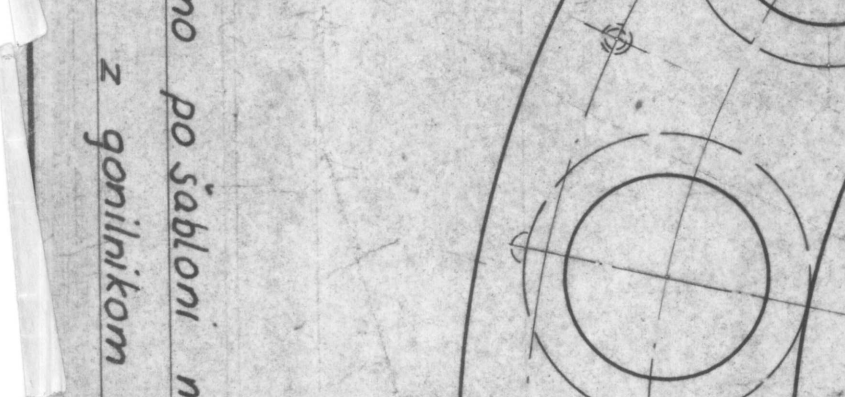
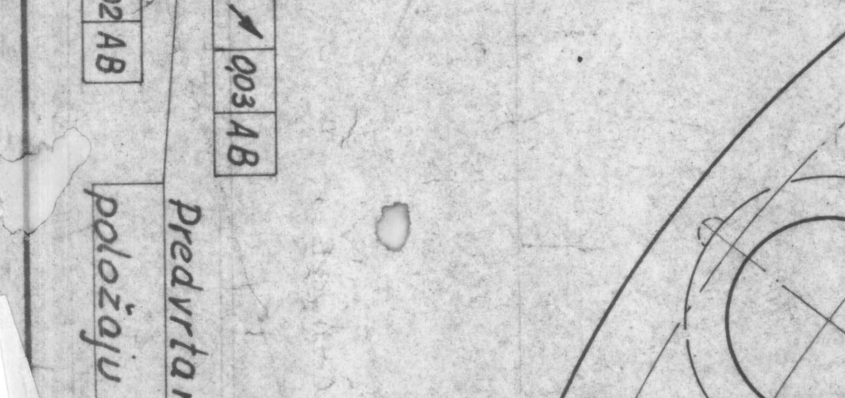
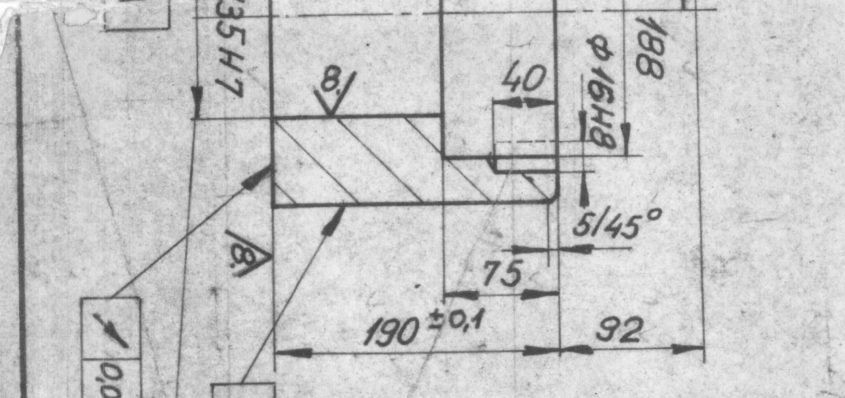
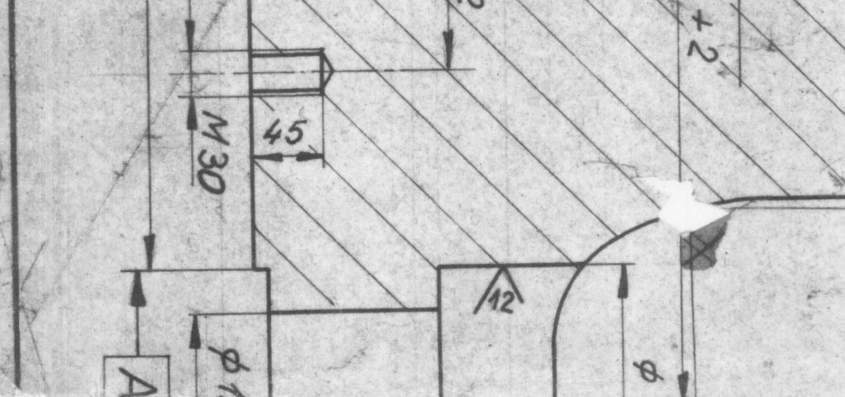
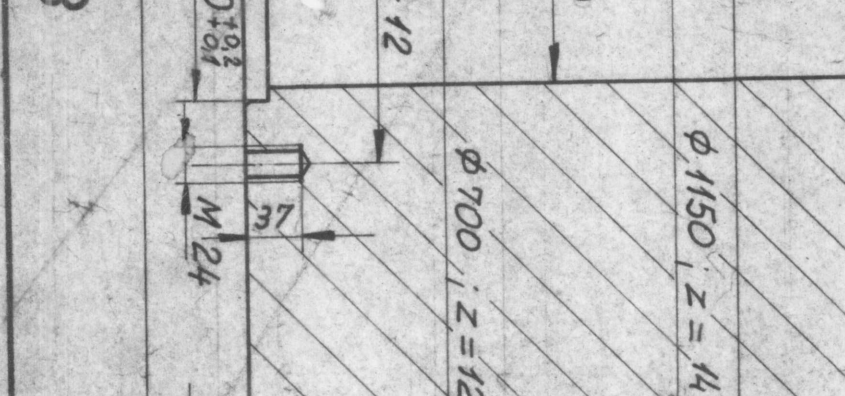
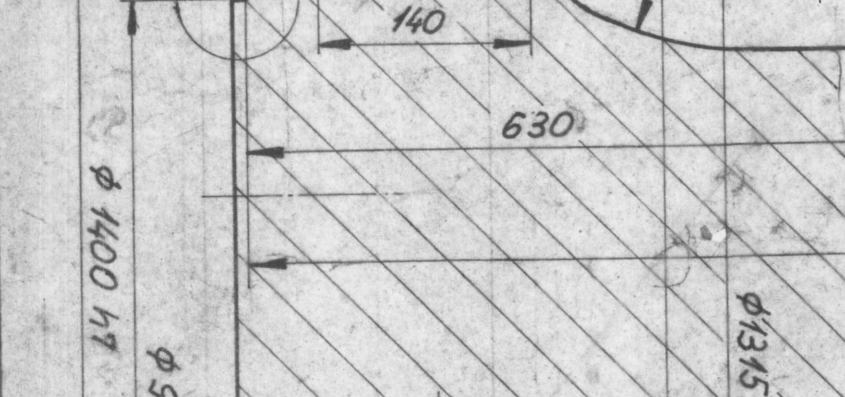
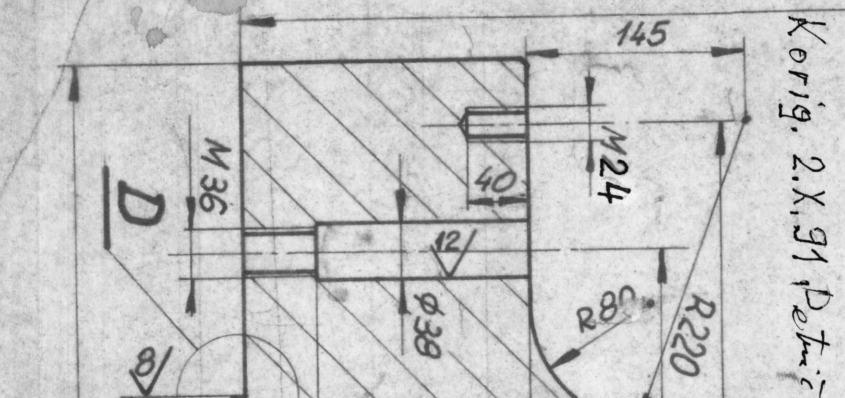


| Mere v mm | | Toleranče | |
|------------|------------|-----------|-----------|
| Skupna | Posamezna | Skupna | Posamezna |
| 0-10 | 0-10 | ±0,1 | ±0,05 |
| 10-30 | 10-30 | ±0,15 | ±0,08 |
| 30-50 | 30-50 | ±0,2 | ±0,1 |
| 50-80 | 50-80 | ±0,25 | ±0,12 |
| 80-120 | 80-120 | ±0,3 | ±0,15 |
| 120-180 | 120-180 | ±0,35 | ±0,18 |
| 180-250 | 180-250 | ±0,4 | ±0,2 |
| 250-350 | 250-350 | ±0,45 | ±0,22 |
| 350-500 | 350-500 | ±0,5 | ±0,25 |
| 500-700 | 500-700 | ±0,55 | ±0,28 |
| 700-1000 | 700-1000 | ±0,6 | ±0,3 |
| 1000-1500 | 1000-1500 | ±0,65 | ±0,32 |
| 1500-2000 | 1500-2000 | ±0,7 | ±0,35 |
| 2000-3000 | 2000-3000 | ±0,75 | ±0,38 |
| 3000-4000 | 3000-4000 | ±0,8 | ±0,4 |
| 4000-5000 | 4000-5000 | ±0,85 | ±0,42 |
| 5000-6000 | 5000-6000 | ±0,9 | ±0,45 |
| 6000-8000 | 6000-8000 | ±0,95 | ±0,48 |
| 8000-10000 | 8000-10000 | ±1,0 | ±0,5 |



POGLE D "C" M 1:1

Šablona za ugradnju: Nizni φ 135H7 na delu krogu φ 1150 33-29990

DETAIL "D" M 1:1

Kontrolni postopki:

233
523
503

Mehanske lastnosti:
natezna trdnost 50-60 kN/mm²
meja plastičnosti 26 kN/mm²
raztezek (delta 5) 20 %
žilavost - DVM proba pri 20°C
tangencialno 4 kN/cm²

Teža = 24200 kp

| Šifra | Opis | Štev. | Opis | Opis | Opis |
|--------|--------|-------|------|------|------|
| φ 1150 | +0,027 | 0 | Opis | Opis | Opis |
| 1400H7 | -0,046 | 0 | Opis | Opis | Opis |
| 135H7 | +0,040 | 0 | Opis | Opis | Opis |
| 850H6 | -0,052 | 0 | Opis | Opis | Opis |
| 860H6 | -0,052 | 0 | Opis | Opis | Opis |
| 960H6 | +0,026 | 0 | Opis | Opis | Opis |
| 1400H7 | -0,125 | 0 | Opis | Opis | Opis |
| Opis | Opis | Opis | Opis | Opis | Opis |
| Opis | Opis | Opis | Opis | Opis | Opis |

TITOLI ZAVODI LITOSTROJ LJUBLJANA

HE MRATINJE
TURBINSKA GRED

278405